



A DIVISION OF LIFCO

2026 ATTACHMENT CATALOGUE

**MADE IN THE USA
AND CANADA**



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ALL ATTACHMENTS
ARE MADE IN THE
USA AND CANADA



TOP MOUNT ADAPTER PLATE



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- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Pin spacing to your machine specifications.
- Bolt pattern to customer specifications.
- Bottom of base plate milled perfectly flat.

[CLICK TO CHECK AVAILABILITY & PRICING](#)



| Machine Class | Top Mount (for Removable Pins) |
|---------------|-----------------------------------|
| 8-11 Ton | (TMAP-008-011-R) |
| 12-16 Ton | (TMAP-012-016-R) |
| 17-21 Ton | (TMAP-017-021-R) |
| 22-27 Ton | (TMAP-022-027-R) |
| 28-35 Ton | (TMAP-028-035-R) |
| 36-44 Ton | (TMAP-036-044-R) |
| 45-55 Ton | (TMAP-045-055-R) |

Wedge Style Ears (Non-standard only): Available.

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All attachments include a 2 year limited warranty. If you have any questions or have a custom requirement for your attachment, please give us a call.

VOLVO S1, S2, S3 ADAPTER COUPLERS



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Volvo S1, S2, S3 couplers are also known as Bofors and Ackerman. Used on plate compactors, hydraulic rock breakers, shears, pulverizers or any other Excavator Attachment. Bolt-on or Weld-on styles available.

Weld-on style without bolt-holes (normally in stock) do not require the bottom surface to be machined perfectly flat. Any bolt-on style top mount normally needs to be milled flat (see Milled Flat Bottom Plate option below).

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SHIMS

1/16" Thick Shims
1/32" Thick Shims

| Volvo Coupler Class | Standard Adapter Mounting Head | Milled Flat Bottom Plate | Built into another Attachment |
|---|--------------------------------|--------------------------|-------------------------------|
| S1 (EC150, EC160, EC170, EC180, EC200, EC210, EC235, EC240) | (VAMH-015-024-S1) | (Product Upgrade) | (Product Upgrade) |
| S2 (EC240, EC250, EC290, EC300) | (VAMH-025-030-S2) | (Product Upgrade) | (Product Upgrade) |
| S3 (EC330, EC340, EC350, EC360, EC380, EC390, EC460, EC480) | (VAMH-033-048-S3) | (Product Upgrade) | (Product Upgrade) |

Mounting pins sold separately.

1-800-952-7849

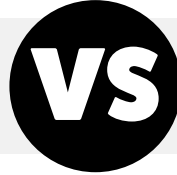
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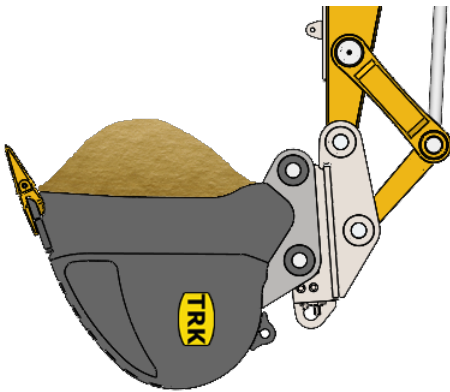
BUCKET CAPACITY

HEAPED CAPACITY

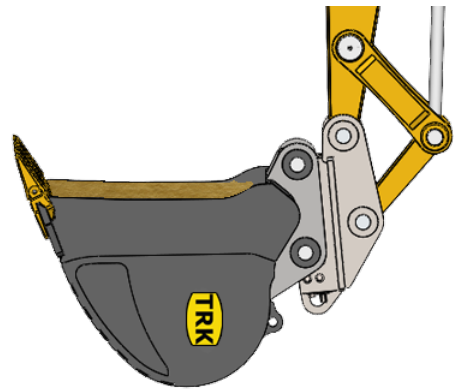


STRUCK CAPACITY

The volume of the bucket plus the amount of material on top when not leveled off.



The bucket's volume upon leveling across the strike plane, or bucket top.



HOW TO CALCULATE THE REQUIRED BUCKET CAPACITY FOR THE JOB

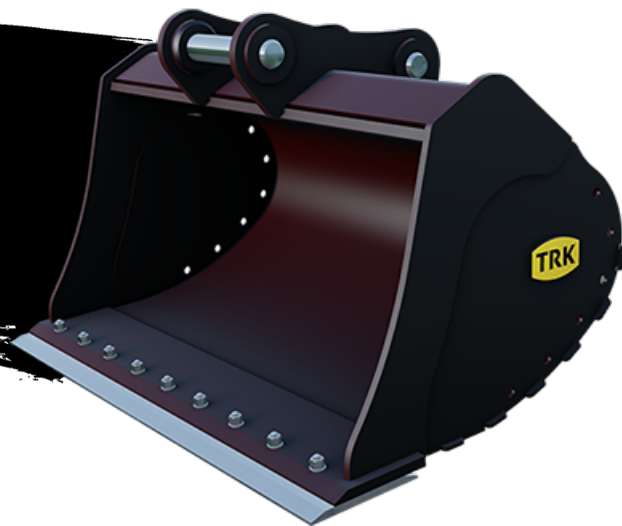
- 1** Time your digging cycle. When the bucket starts digging in, start the timer, and stop when it starts digging on the next load. Divide 60 by the cycle time. For example, if the digging operation takes 0.75 minutes, you have 80 cycles per hour.
- 2** Divide the hourly production demand by the number of cycles per hour. For example, if 600 tons are required to be moved per hour and the average is 80 cycles per hour, you will need to move 7.5 tons per cycle.
- 3** Using a reliable source, find the standard weight of the material you will need to lift as well as the fill factor for the bucket. Based on material density, these values will indicate how much of a certain material the bucket can hold.
- 4** Divide the per cycle payload by the material density found in the last step. This will give you the nominal capacity of the bucket.
- 5** Divide the nominal bucket capacity by the fill factor for the bucket from Step 3. This will give you the required bucket capacity for whatever material you will be moving.

DITCHING, GRADING, OR CLEANUP BUCKET



- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Tapered side plates.
- Comes standard with bolt-on Cutting Edge, Drainage Holes and bottom Wear Strips.

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SPECIFICATIONS COMING SOON

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SEVERE DUTY DIGGING BUCKET



- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- D-Ring Lifting Lug welded on the back.
- AR400 Wear Strips come standard. Side cutters and additional wear components are optional.
- Ask us about our Extreme Duty Buckets.
- Comes standard with CAT style Rock Chisel J-Series teeth. Optional Spade Teeth or other tooth preferences are available (please inquire).



| Machine Class | Product Code | Teeth | Cut Width | Approx. Weight (Lbs) | *Rated Capacity (Cu Yd) |
|---------------|----------------------|-------|-----------|----------------------|-------------------------|
| 12-16 Ton | SDDB-012-016-W018T03 | 3 | 18" | 921 | 0.32 |
| | SDDB-012-016-W024T04 | 4 | 24" | 1062 | 0.49 |
| | SDDB-012-016-W030T04 | 4 | 30" | 1166 | 0.67 |
| | SDDB-012-016-W036T05 | 5 | 36" | 1307 | 0.85 |
| | SDDB-012-016-W042T05 | 5 | 42" | 1411 | 1.03 |
| | SDDB-012-016-W048T05 | 5 | 48" | 1514 | 1.22 |
| 17-21 Ton | SDDB-017-021-W024T03 | 3 | 24" | 1213 | 0.60 |
| | SDDB-017-021-W030T04 | 4 | 30" | 1373 | 0.82 |
| | SDDB-017-021-W036T05 | 5 | 36" | 1534 | 1.04 |
| | SDDB-017-021-W042T05 | 5 | 42" | 1656 | 1.27 |
| | SDDB-017-021-W048T06 | 6 | 48" | 1816 | 1.51 |
| 22-27 Ton | SDDB-022-027-W024T03 | 3 | 24" | 1668 | 0.66 |
| | SDDB-022-027-W030T04 | 4 | 30" | 1879 | 0.91 |
| | SDDB-022-027-W036T05 | 5 | 36" | 2091 | 1.17 |
| | SDDB-022-027-W042T05 | 5 | 42" | 2259 | 1.44 |
| | SDDB-022-027-W048T06 | 6 | 48" | 2470 | 1.71 |
| | SDDB-022-027-W054T06 | 6 | 54" | 2638 | 1.98 |
| 28-35 Ton | SDDB-028-035-W024T03 | 3 | 24" | 2067 | 0.67 |
| | SDDB-028-035-W030T04 | 4 | 30" | 2337 | 0.94 |
| | SDDB-028-035-W036T05 | 5 | 36" | 2607 | 1.21 |
| | SDDB-028-035-W042T05 | 5 | 42" | 2796 | 1.49 |
| | SDDB-028-035-W048T05 | 5 | 48" | 3066 | 1.78 |
| | SDDB-028-035-W054T06 | 6 | 54" | 3255 | 2.07 |
| 36-44 Ton | SDDB-036-044-W024T03 | 3 | 24" | 2606 | 0.70 |
| | SDDB-036-044-W030T03 | 3 | 30" | 2844 | 0.99 |
| | SDDB-036-044-W036T04 | 4 | 36" | 3175 | 1.29 |
| | SDDB-036-044-W042T04 | 4 | 42" | 3413 | 1.59 |
| | SDDB-036-044-W048T05 | 5 | 48" | 3745 | 1.91 |
| | SDDB-036-044-W054T05 | 5 | 54" | 3982 | 2.23 |
| | SDDB-036-044-W060T06 | 6 | 60" | 4314 | 2.55 |
| | SDDB-036-044-W066T06 | 6 | 66" | 4552 | 2.87 |
| 45-55 Ton | SDDB-045-055-W030T03 | 3 | 30" | 3777 | 1.07 |
| | SDDB-045-055-W036T04 | 4 | 36" | 4230 | 1.41 |
| | SDDB-045-055-W042T04 | 4 | 42" | 4515 | 1.76 |
| | SDDB-045-055-W048T05 | 5 | 48" | 4969 | 2.13 |
| | SDDB-045-055-W054T05 | 5 | 54" | 5254 | 2.50 |
| | SDDB-045-055-W060T06 | 6 | 60" | 5708 | 2.87 |
| | SDDB-045-055-W066T06 | 6 | 66" | 5993 | 3.24 |
| | SDDB-045-055-W072T07 | 7 | 72" | 6446 | 3.62 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

*Rated Capacity is heaped. Struck Capacity is approx. 25% less.

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SKELETON SCREENING BUCKET



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- Solid AR400 extra thick ribs last long for high abrasion.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Standard screening gap is 4" but we do custom sizes as well.
- Sift screen rocks, brush and large debris while leaving behind the soil.
- Comes standard with CAT style J-Series teeth.
- Swap teeth for bolt-on cutting edge at no extra charge. If you require a different style of tooth, please inquire.



CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Teeth | Width | Approx. Weight (Lbs) | Cu Yd. Capacity |
|---------------|----------------------|-------|-------|----------------------|-----------------|
| 12-16 Ton | SKSB-012-016-W036T05 | 5 | 36" | 1480 | 0.83 |
| | SKSB-012-016-W042T05 | 5 | 42" | 1660 | 0.92 |
| | SKSB-012-016-W048T06 | 6 | 48" | 1854 | 1.11 |
| 17-21 Ton | SKSB-017-021-W036T05 | 5 | 36" | 1774 | 0.93 |
| | SKSB-017-021-W042T05 | 5 | 42" | 2006 | 1.05 |
| | SKSB-017-021-W048T06 | 6 | 48" | 2104 | 1.22 |
| 22-27 Ton | SKSB-022-027-W042T05 | 5 | 42" | 2176 | 1.24 |
| | SKSB-022-027-W048T06 | 6 | 48" | 2420 | 1.42 |
| | SKSB-022-027-W054T06 | 6 | 54" | 2685 | 1.58 |
| 28-35 Ton | SKSB-028-035-W048T05 | 5 | 48" | 3087 | 1.58 |
| | SKSB-028-035-W054T06 | 6 | 54" | 3266 | 1.72 |
| | SKSB-028-035-W060T07 | 7 | 60" | 3439 | 1.89 |
| 36-44 Ton | SKSB-036-044-W048T05 | 5 | 48" | 4208 | 2.10 |
| | SKSB-036-044-W054T06 | 6 | 54" | 4401 | 2.26 |
| | SKSB-036-044-W060T07 | 7 | 60" | 4585 | 2.51 |
| 45-55 Ton | SKSB-045-055-W054T06 | 6 | 54" | 5650 | 2.44 |
| | SKSB-045-055-W060T06 | 6 | 60" | 5920 | 2.75 |
| | SKSB-045-055-W072T07 | 7 | 72" | 6430 | 3.36 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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SEVERE DUTY MULTI-GRAB MANUAL COUPLER



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- Includes 1 set of Hardened Alloy pins.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Change attachments in minutes. No pins to hammer.
- Grabs variable pin centres.
- Requires only a 1/2" drive ratchet to operate.
- Cinches up the slack as pins and coupler wear.



CLICK TO CHECK AVAILABILITY & PRICING

| Multi-Grab Ranges | 4 to 9 Ton Machines | | | | 10 to 78 Ton Machines | | | | | | |
|-------------------|--------------------------|--------|------|------|-----------------------|---------|---------|---------|---------|---------|-------|
| Pin Size | 40mm | 45mm | 50mm | 55mm | 60mm | 65mm | 70mm | 80mm | 90mm | 100mm | 110mm |
| Grab Range Min | 8 1/2" | 8 3/4" | 9" | 12" | 12 1/2" | 12 1/2" | 13 3/4" | 15 1/4" | 16 3/4" | 17 1/2" | 19" |
| Grab Range Max | Customized per OEM Specs | | | | 17" | 17 1/2" | 18 3/4" | 20 3/4" | 23 1/2" | 25" | 26" |

| | | | | | | | | | | | |
|-------------------------|--|--|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|--|
| 4-6 Ton Machine Class | MGC040-004-006 / MGC045-004-006 / MGC050-004-006 | | | | | | | | | | |
| 7-9 Ton Machine Class | MGC040-007-009 / MGC045-007-009 / MGC050-007-009 | | MGC060-007-009 | | | | | | | | |
| 10-14 Ton Machine Class | MGC040-010-014 / MGC045-010-014 / MGC050-010-014 | | MGC060-010-014 | MGC065-010-014 | MGC070-010-014 | | | | | | |
| 15-19 Ton Machine Class | | | MGC060-015-019 | MGC065-015-019 | MGC070-015-019 | MGC080-015-019 | | | | | |
| 20-25 Ton Machine Class | | | | | MGC070-020-025 | MGC080-020-025 | | | | | |
| 26-30 Ton Machine Class | | | | | | MGC080-026-030 | MGC090-026-030 | | | | |
| 31-36 Ton Machine Class | | | | | | MGC080-031-036 | MGC090-031-036 | MGC100-031-036 | | | |
| 37-45 Ton Machine Class | | | | | | | MGC090-037-045 | MGC100-037-045 | MGC110-037-045 | | |
| 46-55 Ton Machine Class | | | | | | | | MGC100-046-055 | MGC110-046-055 | | |

Pins sold separately.

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MULTI-GRAB MANUAL COUPLER FOR MACHINES UNDER 4 TONS



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Our smallest available couplers are designed for machines 4-6 tons. If your machines weight falls under the standard weight class, but uses 40mm pins or higher, we often can still offer a coupler for your machine, however the customer is responsible to ensure the coupler will not overload their machine when in use with their attachments.



| Product Code | Approx. Weight (Lbs) |
|----------------|----------------------|
| MGC040-004-006 | 165 |
| MGC040-007-009 | 185 |
| MGC040-010-014 | 205 |
| MGC045-004-006 | 240 |
| MGC045-007-009 | 260 |
| MGC045-010-014 | 280 |

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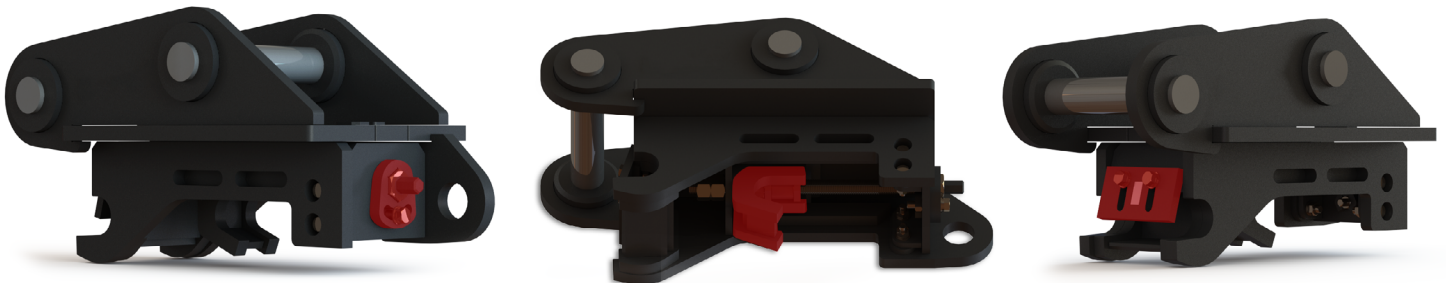
HOW TO INSTALL YOUR NEW MULTI-GRAB COUPLER

- 1 Inspect the Multi-Grab Coupler and accessories upon delivery. Check the packaging for any damage which might have occurred during shipment. Ensure all components have been delivered. If anything appears to be damaged, missing or incorrect, contact TRK before continuing with the installation.
- 2 Thoroughly clean pin bores and boss faces on the machine before installation.
- 3 Unfasten the retaining hardware and remove the pins that came pre-installed in the Multi-Grab Coupler. These pins will be used later, either to pin the coupler to the machine, or used with an existing attachment, depending on your order.
- 4 Place the Multi-Grab Coupler on the ground oriented as shown in the image to the right.
- 5 Lower the arm in between the lugs and align the pin bores of the stick and link with the corresponding bores on the Coupler.
- 6 Apply grease to the pin bores of the coupler before pinning the coupler to the machine.
- 7 Secure the pins using the retaining hardware included with your Multi-Grab Coupler.
- 8 Ensure that the Multi-Grab Coupler is the correct fit by fully curling and crowding bucket linkage slowly, watching for interference or resistance. If there are any signs that the Multi-Grab Coupler is not operating smoothly, contact TRK. Do not attempt any modifications to either the Multi-Grab Coupler or the machine.



HOW TO OPERATE YOUR NEW MULTI-GRAB COUPLER

Using a 1/2" drive ratchet, adjust the mover grabber jaw to make a tight fit. Secure rear auxlock before operation.



WARNING

DO NOT USE IMPACT WRENCH. REQUIRES A 1/2" DRIVE RATCHET. RECOMMENDED TORQUE: 150 FT/LBS. DO NOT EXCEED: 200 FT/LBS.

COMPARE RAKES

COMMON RAKE USES

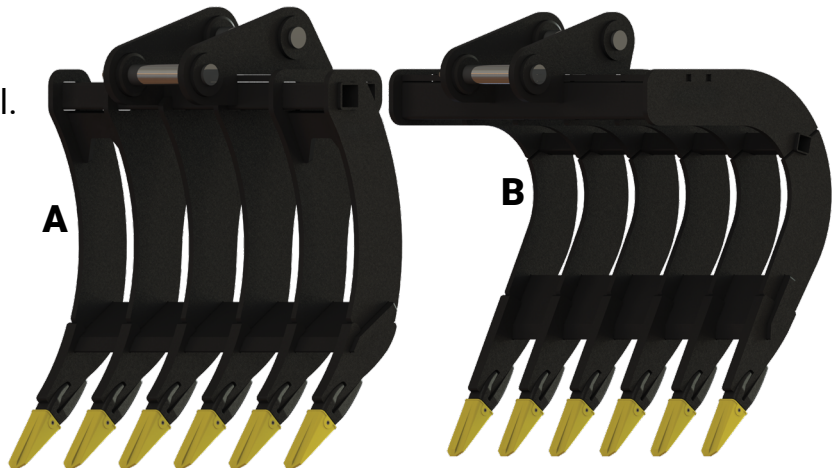
| | HEAVY DUTY ROOT RAKE | SEVERE DUTY ROOT RAKE | HEAVY DUTY SCOOP RAKE | SEVERE DUTY SCOOP RAKE | LOW PROFILE RAKE | LOW PROFILE SCOOP RAKE | DEEP PENETRATION RAKE |
|---|----------------------|-----------------------|-----------------------|------------------------|------------------|------------------------|-----------------------|
| Breaking up the Ground Soil | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Removing Smaller Rocks & Loose Roots | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Removing Larger Rocks & Cutting Through Roots | | ✓ | | ✓ | | | ✓ |
| Removing Stumps | | ✓ | | ✓ | | | ✓ |
| Demolition Cleanup | | ✓ | | ✓ | | | |
| Screening | | | ✓ | ✓ | | ✓ | |
| Thumb Compatibility | ✓ | ✓ | | | | | |

STANDARD VS SCOOP SHAPE

The shape of your rake is crucial as it will dictate how you will collect, clear, and separate different types of material.

A. The Standard shape is the ideal geometry for use with a thumb for grappling.

B. The Scoop shape has the ability to move greater amounts of material, without needing a thumb.

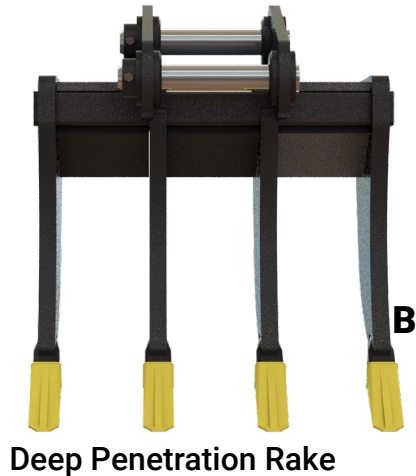
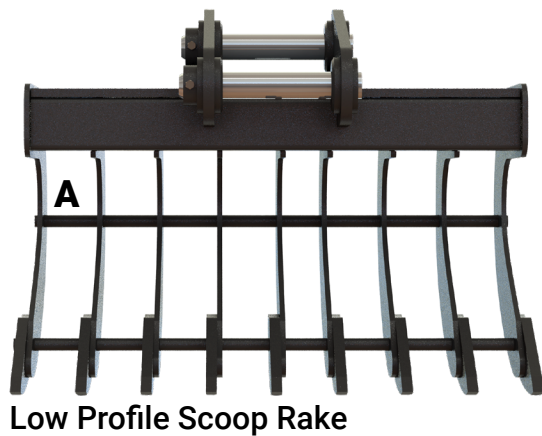


LOW PROFILE VS DEEP PENETRATION

A. Our Low Profile Rakes have a small screening gap to leave a clean finish in the ground.

B. Longer and Thicker shanks on the Deep Penetration Rake allow for use in extreme conditions.

C. The Deep Penetration Rake has replaceable teeth, making it easier to do a quick repair without leaving your work site, should a tooth break. The Low Profile would be used after all the large objects have been removed by the Deep Penetration Rake, and usually do not require replaceable teeth.

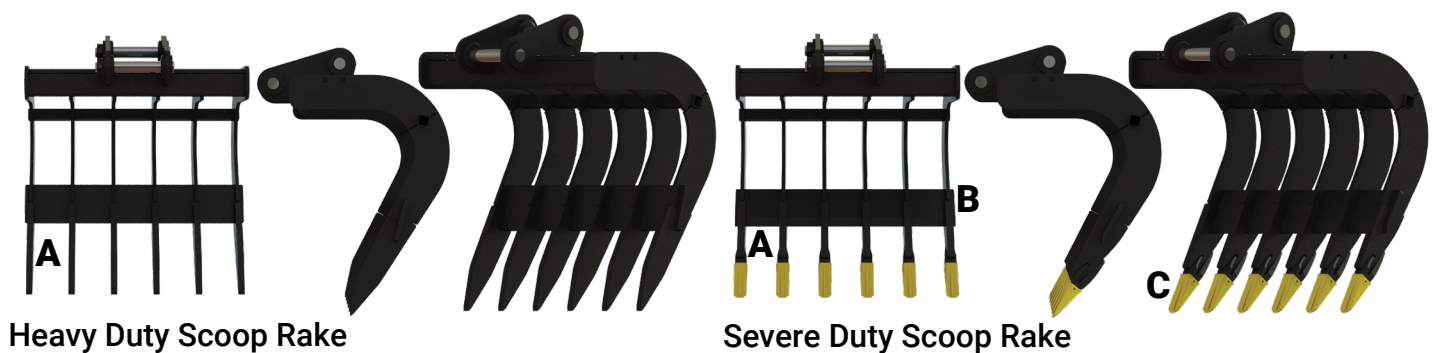
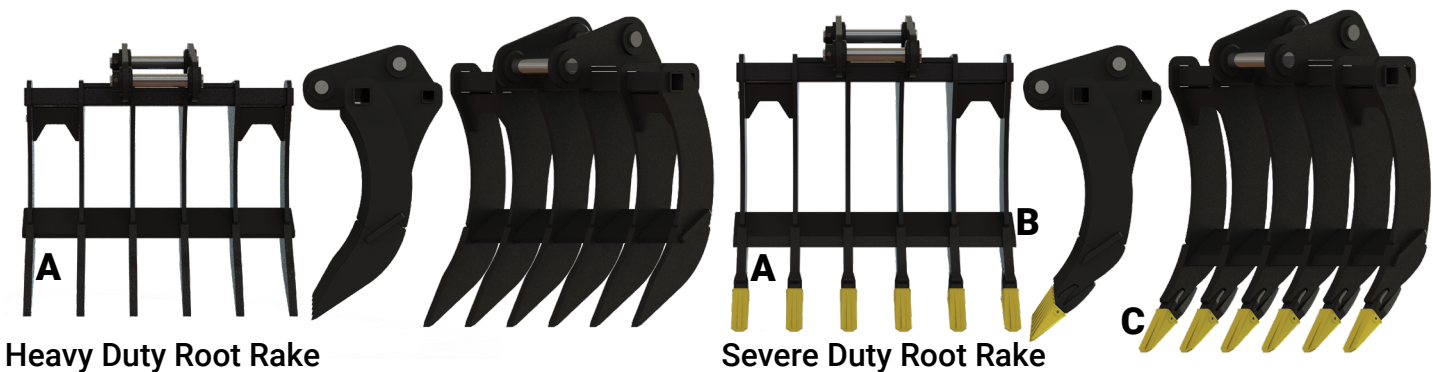


HEAVY DUTY VS SEVERE DUTY

A. The Heavy Duty has thinner shanks to leave a cleaner finish. Since the Severe Duty will be used on tougher materials, it has thicker shanks for longevity.

B. A Severe Duty rake features a bevel on the cutting edge to aid in cutting through roots.

C. The Severe Duty has replaceable teeth, making it easier to do a quick repair without leaving your work site.



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SEVERE DUTY ROOT RAKE



- Case hardened pin bosses.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Tapered Cutting Edge easily cuts through roots.
- Extra thick shanks support themselves without gussets.
- Comes standard with CAT style J-Series teeth. If you require a different style of tooth, please inquire.



CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Tines | Width | Shank Thickness | Tooth Type | Approx. Weight (Lbs) |
|---------------|----------------------|-------|-------|-----------------|------------|----------------------|
| 8-11 Ton | SVDR-008-011-W036T04 | 4 | 36" | 1.25" | J200 | 537 |
| | SVDR-008-011-W042T05 | 5 | 42" | | | 549 |
| | SVDR-008-011-W048T06 | 6 | 48" | | | 657 |
| 12-16 Ton | SVDR-012-016-W036T04 | 4 | 36" | 1.50" | J225 | 826 |
| | SVDR-012-016-W042T05 | 5 | 42" | | | 879 |
| | SVDR-012-016-W048T06 | 6 | 48" | | | 1045 |
| 17-21 Ton | SVDR-017-021-W048T05 | 5 | 48" | 1.75" | J250 | 1303 |
| | SVDR-017-021-W054T05 | 5 | 54" | | | 1291 |
| | SVDR-017-021-W060T06 | 6 | 60" | | | 1496 |
| 22-27 Ton | SVDR-022-027-W048T05 | 5 | 48" | 2.00" | J300 | 1764 |
| | SVDR-022-027-W060T06 | 6 | 60" | | | 1937 |
| | SVDR-022-027-W072T07 | 7 | 72" | | | 2285 |
| 28-35 Ton | SVDR-028-035-W048T05 | 5 | 48" | 2.50" | J350 | 2552 |
| | SVDR-028-035-W060T06 | 6 | 60" | 2.00" | | 2461 |
| | SVDR-028-035-W072T07 | 7 | 72" | 2909 | | |
| 36-44 Ton | SVDR-036-044-W060T06 | 6 | 60" | 2.50" | J400 | 3143 |
| | SVDR-036-044-W072T07 | 7 | 72" | | | 3710 |
| | SVDR-036-044-W084T08 | 8 | 84" | | | 4024 |
| 45-55 Ton | SVDR-045-055-W060T06 | 6 | 60" | 3.00" | J450 | 4510 |
| | SVDR-045-055-W072T07 | 7 | 72" | 2.50" | J400 | 4808 |
| | SVDR-045-055-W084T08 | 8 | 84" | | | 5156 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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SEVERE DUTY SCOOP RAKE



- Case hardened pin bosses.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Tapered Cutting Edge easily cuts through roots.
- Extra thick shanks support themselves without gussets.
- Comes standard with CAT style J-Series teeth. If you require a different style of tooth, please inquire.

CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Tines | Width | Shank Thickness | Tooth Type | Approx. Weight (Lbs) |
|---------------|----------------------|-------|-------|-----------------|------------|----------------------|
| 8-11 Ton | SDSR-008-011-W036T04 | 4 | 36" | 1.25" | J200 | 547 |
| | SDSR-008-011-W042T05 | 5 | 42" | | | 655 |
| | SDSR-008-011-W048T06 | 6 | 48" | | | 763 |
| 12-16 Ton | SDSR-012-016-W036T04 | 4 | 36" | 1.50" | J225 | 871 |
| | SDSR-012-016-W042T05 | 5 | 42" | | | 1043 |
| | SDSR-012-016-W048T06 | 6 | 48" | | | 1215 |
| 17-21 Ton | SDSR-017-021-W048T05 | 5 | 48" | 1.75" | J250 | 1611 |
| | SDSR-017-021-W054T05 | 5 | 54" | | | 1492 |
| | SDSR-017-021-W060T06 | 6 | 60" | | | 1721 |
| 22-27 Ton | SDSR-022-027-W048T05 | 5 | 48" | 2.00" | J300 | 1902 |
| | SDSR-022-027-W060T06 | 6 | 60" | | | 2278 |
| | SDSR-022-027-W072T07 | 7 | 72" | | | 2654 |
| 28-35 Ton | SDSR-028-035-W048T05 | 5 | 48" | 2.50" | J350 | 2715 |
| | SDSR-028-035-W060T06 | 6 | 60" | 2.00" | | 2870 |
| | SDSR-028-035-W072T07 | 7 | 72" | | | 3338 |
| 36-44 Ton | SDSR-036-044-W060T06 | 6 | 60" | 2.50" | J400 | 3795 |
| | SDSR-036-044-W072T07 | 7 | 72" | | | 4434 |
| | SDSR-036-044-W084T08 | 8 | 84" | 2.00" | J350 | 4105 |
| 45-55 Ton | SDSR-045-055-W060T06 | 6 | 60" | 3.00" | J450 | 5592 |
| | SDSR-045-055-W072T07 | 7 | 72" | 2.50" | J400 | 5841 |
| | SDSR-045-055-W084T08 | 8 | 84" | | | 6663 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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HEAVY DUTY ROOT RAKE



- Case hardened pin bosses.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Material easily flows through shanks leaving smaller stones & debris in the ground.
- Thick shanks support themselves without gussets.
- Heavy Duty Rakes are not designed for extreme applications (eg. Deep penetration in hard ground, ripping out large stumps and rocks, etc.). Please inquire about our Severe Duty Root Rakes which are designed for these extreme applications.



Correction: Edge is not beveled as shown in the photo.

CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Tines | Width | Shank Thickness | Approx. Weight (Lbs) |
|---------------|-----------------------|-------|-------|-----------------|----------------------|
| 8-11 Ton | HD RR-008-011-W036T04 | 4 | 36" | 1.00" | 511 |
| | HD RR-008-011-W042T05 | 5 | 42" | | 537 |
| | HD RR-008-011-W048T06 | 6 | 48" | | 643 |
| 12-16 Ton | HD RR-012-016-W036T04 | 4 | 36" | 1.25" | 786 |
| | HD RR-012-016-W042T05 | 5 | 42" | | 824 |
| | HD RR-012-016-W048T06 | 6 | 48" | | 978 |
| 17-21 Ton | HD RR-017-021-W048T04 | 4 | 48" | 1.50" | 1276 |
| | HD RR-017-021-W054T05 | 5 | 54" | | 1190 |
| | HD RR-017-021-W060T06 | 6 | 60" | | 1402 |
| 22-27 Ton | HD RR-022-027-W048T05 | 5 | 48" | 1.75" | 1692 |
| | HD RR-022-027-W060T06 | 6 | 60" | | 1843 |
| | HD RR-022-027-W072T07 | 7 | 72" | | 1993 |
| 28-35 Ton | HD RR-028-035-W048T05 | 5 | 48" | 2.00" | 2443 |
| | HD RR-028-035-W060T06 | 6 | 60" | | 2416 |
| | HD RR-028-035-W072T07 | 7 | 72" | | 2853 |
| 36-44 Ton | HD RR-036-044-W060T06 | 6 | 60" | 2.00" | 2851 |
| | HD RR-036-044-W072T07 | 7 | 72" | | 3364 |
| | HD RR-036-044-W084T08 | 8 | 84" | | 3155 |
| 45-55 Ton | HD RR-045-055-W060T06 | 6 | 60" | 2.50" | 4266 |
| | HD RR-045-055-W072T07 | 7 | 72" | | 4707 |
| | HD RR-045-055-W084T08 | 8 | 84" | | 5028 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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HEAVY DUTY SCOOP RAKE



- Case hardened pin bosses.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Material easily flows through shanks leaving smaller stones & debris in the ground.
- Thick shanks support themselves without gussets.
- Heavy Duty Rakes are not designed for extreme applications (eg. Deep penetration in hard ground, ripping out large stumps and rocks, etc.). Please inquire about our Severe Duty Scoop Rakes which are designed for these extreme applications.

CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Tines | Width | Shank Thickness | Approx. Weight (Lbs) |
|---------------|----------------------|-------|-------|-----------------|----------------------|
| 8-11 Ton | HDSR-008-011-W036T04 | 4 | 36" | 1.00" | 534 |
| | HDSR-008-011-W042T05 | 5 | 42" | | 637 |
| | HDSR-008-011-W048T06 | 6 | 48" | | 739 |
| 12-16 Ton | HDSR-012-016-W036T04 | 4 | 36" | 1.25" | 850 |
| | HDSR-012-016-W042T05 | 5 | 42" | | 1013 |
| | HDSR-012-016-W048T06 | 6 | 48" | | 1177 |
| 17-21 Ton | HDSR-017-021-W048T04 | 4 | 48" | 1.50" | 1383 |
| | HDSR-017-021-W054T05 | 5 | 54" | | 1454 |
| | HDSR-017-021-W060T06 | 6 | 60" | | 1670 |
| 22-27 Ton | HDSR-022-027-W048T05 | 5 | 48" | 1.75" | 1858 |
| | HDSR-022-027-W060T06 | 6 | 60" | | 2221 |
| | HDSR-022-027-W072T07 | 7 | 72" | | 2585 |
| 28-35 Ton | HDSR-028-035-W048T05 | 5 | 48" | 2.00" | 2647 |
| | HDSR-028-035-W060T06 | 6 | 60" | | 2865 |
| | HDSR-028-035-W072T07 | 7 | 72" | | 3329 |
| 36-44 Ton | HDSR-036-044-W060T06 | 6 | 60" | 2.00" | 3566 |
| | HDSR-036-044-W072T07 | 7 | 72" | | 4161 |
| | HDSR-036-044-W084T08 | 8 | 84" | | 4232 |
| 45-55 Ton | HDSR-045-055-W060T06 | 6 | 60" | 2.50" | 5440 |
| | HDSR-045-055-W072T07 | 7 | 72" | | 5844 |
| | HDSR-045-055-W084T08 | 8 | 84" | | 6659 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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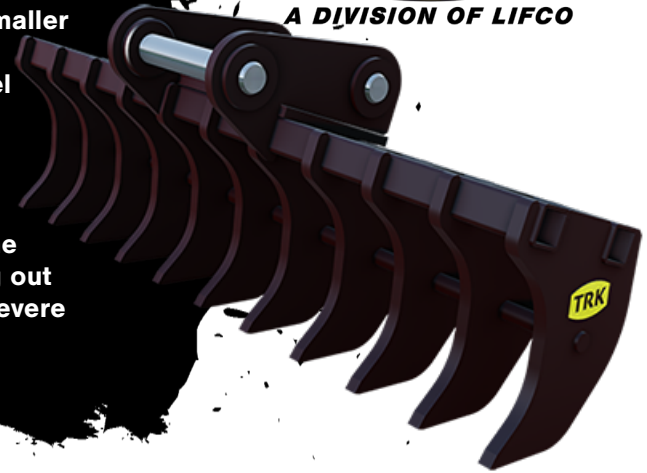
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LOW PROFILE RAKE



A DIVISION OF LIFCO

- Features an extra wide body with close tines. These are used after all the large rocks and big stumps have been removed. They work great to get all the loose roots and smaller rocks out, leaving you with a nice landscaped finish.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Thick shanks support themselves without gussets.
- Standard screening gap is 6 inches. We do custom sizes between 4" and 8" as well, please call for custom quote.
- Heavy Duty Low Profile Rakes are not designed for extreme applications (eg. Deep penetration in hard ground, ripping out large stumps and rocks, etc.). Please inquire about our Severe Duty Rakes.



CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Width | Shank Thickness | Rake Height | Approx. Weight (Lbs) |
|---------------|----------------------|-------|-----------------|-------------|----------------------|
| 8-11 Ton | LOPR-008-011-W048T06 | 48" | 0.75" | 14" | 489 |
| | LOPR-008-011-W060T06 | 60" | | | 550 |
| | LOPR-008-011-W072T06 | 72" | | | 648 |
| 12-16 Ton | LOPR-012-016-W060T06 | 60" | 1.00" | 15" | 853 |
| | LOPR-012-016-W072T06 | 72" | | | 1003 |
| | LOPR-012-016-W084T06 | 84" | | | 1099 |
| 17-21 Ton | LOPR-017-021-W060T06 | 60" | 1.25" | 16" | 1139 |
| | LOPR-017-021-W072T06 | 72" | | | 1261 |
| | LOPR-017-021-W084T06 | 84" | | | 1463 |
| 22-27 Ton | LOPR-022-027-W060T06 | 60" | 1.25" | 17" | 1326 |
| | LOPR-022-027-W072T06 | 72" | | | 1462 |
| | LOPR-022-027-W084T06 | 84" | | | 1689 |
| 28-35 Ton | LOPR-028-035-W072T06 | 72" | 1.50" | 18" | 2173 |
| | LOPR-028-035-W084T06 | 84" | | | 2505 |
| | LOPR-028-035-W096T06 | 96" | | | 2706 |
| 36-44 Ton | LOPR-036-044-W084T06 | 84" | 1.75" | 19" | 2749 |
| | LOPR-036-044-W096T06 | 96" | | | 3141 |
| | LOPR-036-044-W108T06 | 108" | | | 3373 |
| 45-55 Ton | LOPR-045-055-W096T06 | 96" | 2.00" | 20" | 3942 |
| | LOPR-045-055-W108T06 | 108" | | | 4454 |
| | LOPR-045-055-W120T06 | 120" | | | 4752 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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LOW PROFILE SCOOP RAKE



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- Features an extra wide body with close tines. These are used after all the large rocks and big stumps have been removed. They work great to get all the loose roots and smaller rocks out, leaving you with a nice landscaped finish.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Thick shanks support themselves without gussets.
- Standard screening gap is 6 inches. We do custom sizes between 4" and 8" as well, please call for custom quote.
- Heavy Duty Low Profile ScoopRakes are not designed for extreme applications (eg. Deep penetration in hard ground, ripping out large stumps and rocks, etc.). Please inquire about our Severe Duty Scoop Rakes.



CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Tines | Width | Shank Thickness | Rake Height | Approx. Weight (Lbs) |
|---------------|----------------------|-------|-------|-----------------|-------------|----------------------|
| 8-11 Ton | LPSR-008-011-W048T08 | 8 | 48" | 0.75" | 20" | 536 |
| | LPSR-008-011-W060T09 | 9 | 60" | | | 626 |
| | LPSR-008-011-W072T11 | 11 | 72" | | | 749 |
| 12-16 Ton | LPSR-012-016-W060T09 | 9 | 60" | 1.00" | 22" | 982 |
| | LPSR-012-016-W072T11 | 11 | 72" | | | 1173 |
| | LPSR-012-016-W084T12 | 12 | 84" | | | 1308 |
| 17-21 Ton | LPSR-017-021-W060T09 | 9 | 60" | 1.25" | 25" | 1354 |
| | LPSR-017-021-W072T10 | 10 | 72" | | | 1537 |
| | LPSR-017-021-W084T12 | 12 | 84" | | | 1805 |
| 22-27 Ton | LPSR-022-027-W060T09 | 9 | 60" | 1.25" | 28" | 1670 |
| | LPSR-022-027-W072T10 | 10 | 72" | | | 1886 |
| | LPSR-022-027-W084T12 | 12 | 84" | | | 2210 |
| 28-35 Ton | LPSR-028-035-W072T10 | 10 | 72" | 1.50" | 32" | 2544 |
| | LPSR-028-035-W084T12 | 12 | 84" | | | 2979 |
| | LPSR-028-035-W096T13 | 13 | 96" | | | 3260 |
| 36-44 Ton | LPSR-036-044-W084T11 | 11 | 84" | 1.75" | 36" | 4140 |
| | LPSR-036-044-W096T13 | 13 | 96" | | | 4802 |
| | LPSR-036-044-W108T14 | 14 | 108" | | | 5213 |
| 45-55 Ton | LPSR-045-055-W096T12 | 12 | 96" | 2.00" | 40" | 6025 |
| | LPSR-045-055-W108T14 | 14 | 108" | | | 6899 |
| | LPSR-045-055-W120T15 | 15 | 120" | | | 7444 |

Pins sold separately. Wedge Style Ears: Available (Non-standard only).

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DEEP PENETRATION RAKE



- Case hardened pin bosses.
- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Extra thick shanks support themselves without gussets.
- Comes standard with CAT style J-Series teeth. If you require a different style of tooth, please inquire.



CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Tines | Width | Shank Thickness | Tooth Type | Ground Penetration | Approx. Weight (Lbs) |
|---------------|----------------------|-------|-------|-----------------|------------|--------------------|----------------------|
| 8-11 Ton | DPRR-008-011-W022T04 | 4 | 22" | 1.25" | J225 | 24" | 621 |
| | DPRR-008-011-W026T05 | 5 | 26" | | | | 765 |
| 12-16 Ton | DPRR-012-016-W034T04 | 4 | 34" | 1.50" | J225 | 28" | 983 |
| | DPRR-012-016-W046T05 | 5 | 46" | | | | 1263 |
| 17-21 Ton | DPRR-017-021-W042T04 | 4 | 42" | 1.75" | J250 | 32" | 1457 |
| | DPRR-017-021-W054T05 | 5 | 54" | | | | 1838 |
| 22-27 Ton | DPRR-022-027-W042T04 | 4 | 42" | 2.00" | J300 | 36" | 1829 |
| | DPRR-022-027-W048T05 | 5 | 48" | | | | 2221 |
| | DPRR-022-027-W054T06 | 6 | 54" | | | | 2612 |
| 28-35 Ton | DPRR-028-035-W042T04 | 4 | 42" | 2.50" | J400 | 38" | 2809 |
| | DPRR-028-035-W048T05 | 5 | 48" | 2.00" | | | J350 |
| | DPRR-028-035-W054T06 | 6 | 54" | | 3236 | | |
| 36-44 Ton | DPRR-036-044-W054T05 | 5 | 54" | 2.50" | J400 | 40" | 3629 |
| | DPRR-036-044-W060T06 | 6 | 60" | | | | 4192 |
| | DPRR-036-044-W066T07 | 7 | 66" | | | | 4813 |
| 45-55 Ton | DPRR-045-055-W048T05 | 5 | 48" | 3.00" | J450 | 42" | 4660 |
| | DPRR-045-055-W060T06 | 6 | 60" | | | | 5647 |
| | DPRR-045-055-W072T07 | 7 | 72" | | | | 6643 |

Pins sold separately. Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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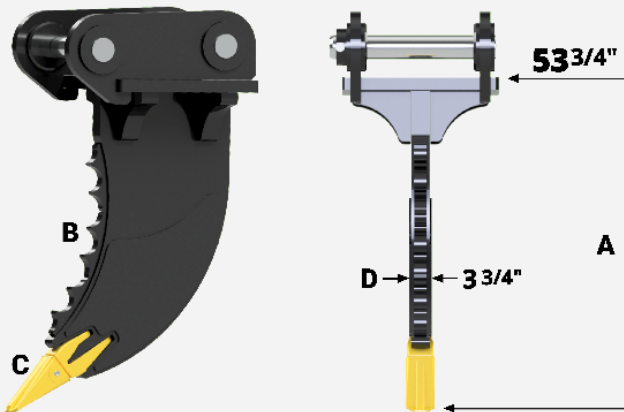
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COMPARE RIPPERS

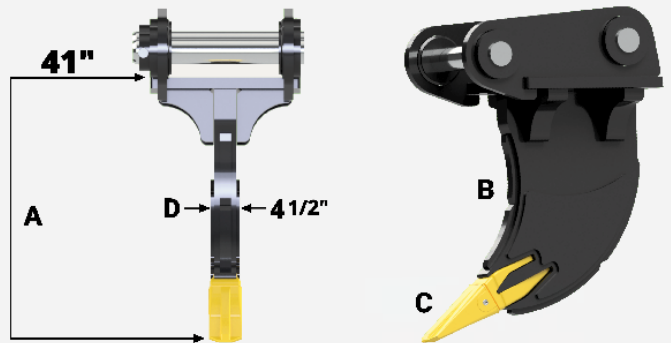
SABRE TOOTH ROOT RIPPER

- A. Our Root Ripper has a normal tip radius (The distance from the center of the main pivot pin to the tip of the tooth). This allows the tip of the root ripper to get underneath most stumps or debris.
- B. Our Root Rippers have a serrated front wear plate to allow the ripper to cut roots.
- C. Rock Chisel Tooth installed.
- D. Longer Shank for deeper penetration.



SEVERE DUTY ROCK RIPPER AND FROST PICK

- A. The reduced tip radius (The distance from the center of the main pivot pin to the tip of the tooth) increases the amount of force that the ripper exerts at the tip. This is required when breaking up rock or frost.
- B. Our Rock Rippers have smooth front and rear wear plates for increased longevity.
- C. An oversized Rock Chisel Tooth installed.
- D. Extra Thick Shank to accommodate the increased forces caused by the reduced tip radius.



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SABRE TOOTH STUMP AND ROOT RIPPER



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- AR400 wear plates on sides
- AR400 Sabre Teeth on front
- Rock Chisel Tooth installed
- Longer Shank for deeper penetration
- Double Shank Ripper also available (please inquire)



| Machine Class | Product Code | Shank Thickness | Length* | Tooth Type | Approx. Weight (Lbs) |
|---------------|-------------------|-----------------|---------|------------|----------------------|
| 04-07 Ton | STSR-004-007-L030 | 2.25" | 30" | J250 | 332 |
| 08-11 Ton | STSR-008-011-L036 | 2.50" | 36" | J300 | 470 |
| 12-22 Ton | STSR-012-022-L042 | 2.00" | 42" | J350 | 988 |
| 23-33 Ton | STSR-023-033-L048 | 2.50" | 48" | J400 | 1376 |
| 34-45 Ton | STSR-034-045-L054 | 3.00" | 54" | J450 | 1855 |
| 46-55 Ton | STSR-046-055-L060 | 3.50" | 60" | J550 | 2756 |

SEVERE DUTY ROCK RIPPER AND FROST PICK

CLICK TO CHECK AVAILABILITY & PRICING

- AR400 wear plates on sides, front edge and back
- Oversized Rock Chisel Tooth installed
- Extra Thick Shank



| Machine Class | Product Code | Shank Thickness | Length* | Tooth Type | Approx. Weight (Lbs) |
|---------------|-------------------|-----------------|---------|------------|----------------------|
| 04-07 Ton | SDRR-004-007-L018 | 2.50" | 18" | J250 | 289 |
| 08-11 Ton | SDRR-008-011-L024 | 3.00" | 24" | J300 | 425 |
| 12-22 Ton | SDRR-012-022-L030 | 2.50" | 30" | J350 | 875 |
| 23-33 Ton | SDRR-023-033-L036 | 3.00" | 36" | J400 | 1220 |
| 34-45 Ton | SDRR-034-045-L042 | 3.50" | 42" | J450 | 1770 |
| 46-55 Ton | SDRR-046-055-L048 | 4.00" | 48" | J550 | 2590 |

Pins sold separately. Wedge Style Ears: (Non-standard Only) Available.
*Length is measured from the bottom of the base to tip of tooth.

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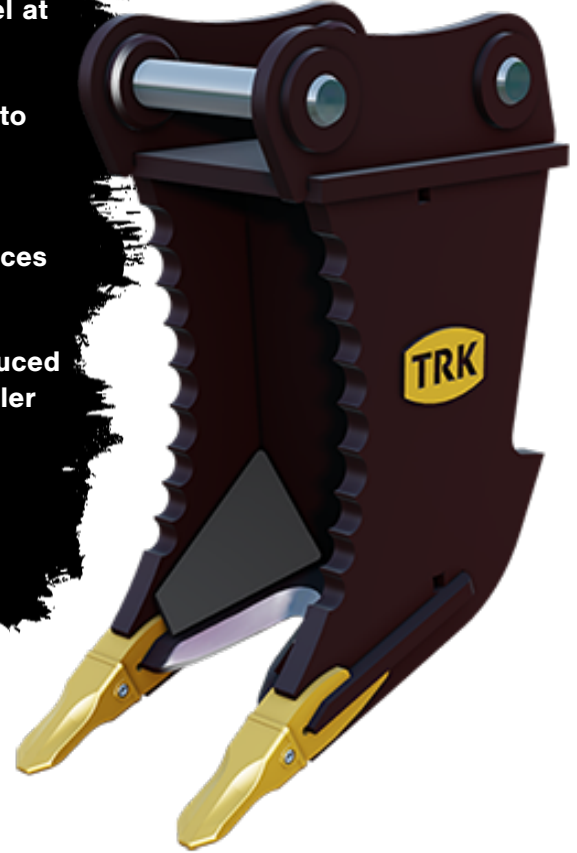
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DOUBLE SHANK STUMP PULLER



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- Constructed from Canada and USA made T1 & AR400 Steel at all critical points.
- Double shanks get an extra strong grip on the stump compared to a single shank ripper. Shank edges serrated to grip the stump when pulling it out.
- The cutting edge between the shanks is bevelled and sharpened to make slicing through tap roots a breeze!
- Comes with CAT style J-Series teeth. Other tooth preferences available (please inquire).
- Standard length of shanks is measured from below the baseplate of the ears to the tips of the teeth. This is a reduced length compared to a normal bucket to give the stump puller increased break force. We can build stump pullers to your exact bucket length (tip radius) if that is your preference (please inquire).



CLICK TO CHECK AVAILABILITY & PRICING

| Machine Class | Product Code | Width | Length | Tooth Type | Approx. Weight (Lbs) |
|---------------|----------------------|-------|--------|------------|----------------------|
| 12-16 Ton | DSSP-012-016-W015L30 | 15" | 30" | J300 | 955 |
| 17-21 Ton | DSSP-017-021-W018L36 | 18" | 36" | J300 | 1350 |
| 22-27 Ton | DSSP-022-027-W020L42 | 20" | 42" | J350 | 1688 |
| 28-35 Ton | DSSP-028-035-W022L48 | 22" | 48" | J400 | 1984 |
| 36-44 Ton | DSSP-036-044-W024L54 | 24" | 54" | J400 | 2450 |
| 45-55 Ton | DSSP-045-055-W026L60 | 26" | 60" | J450 | 3276 |

Pins sold separately.

Wedge Style Ears: Available (Non-standard patterns, additional charges may apply).

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HOW TO INSTALL YOUR NEW THUMB

PIN-ON THUMBS

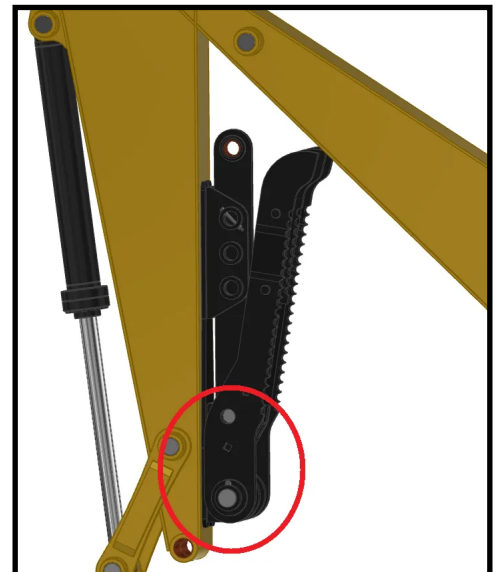
- 1** Remove the main stick pin.
- 2** Fit the Thumb over the coupler / bucket's stick pin.
- 3** Insert the stick pin into the thumb, coupler, and stick.
- 4** Bolt it on.
- 5** Rest the thumb on the stick.
- 6** Position the lock-plate wherever the bolt hole lines up.
- 7** If it's hydraulic, retract the cylinder completely and weld the mount to the stick at the point where it ends up.



If it's a manual thumb, the positioner can be welded wherever you want, but will alter where the thumb is at each position. A dimension from the stick pin to the bottom of the positioner baseplate (which is different for every thumb) can be provided upon request.

WELD-ON THUMBS

- 1** Curl the coupler/bucket all the way in.
- 2** Mount the thumb as low as you can go on the stick.
- 3** Center the thumb horizontally and weld it into place.





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REPLACEABLE TEETH

HOW TO INSTALL YOUR NEW TEETH

- 1** For safety, tag out the machine and put on your safety boots and glasses. You will need a hammer, a wire bristle brush, a pin removal tool, and the new teeth you wish to install.
- 2** Your bucket, ripper, or rake should be positioned with its teeth parallel to the ground.
- 3** On the retainer side of the tooth, drive the pin removal tool into the pin, pushing it toward the opposite side of the tooth.
- 4** After taking the tooth off, clean up the adapter with a wire bristle brush.
- 5** Insert the retainer into the adapter and slide the new tooth over the adapter.
- 6** Insert the pin through the tooth and adapter from the side opposite the retainer.
- 7** Hammer the pin until it is flush with the side of the tooth.
- 8** Check that the pin is locked in place.



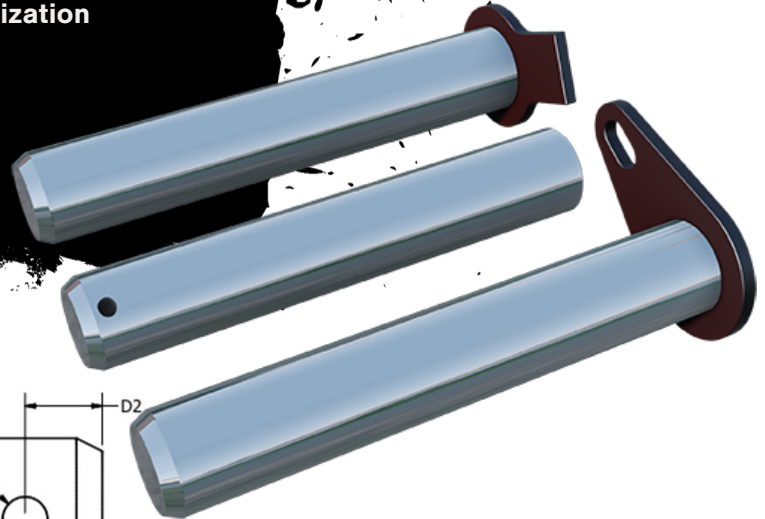
EXCAVATOR PINS



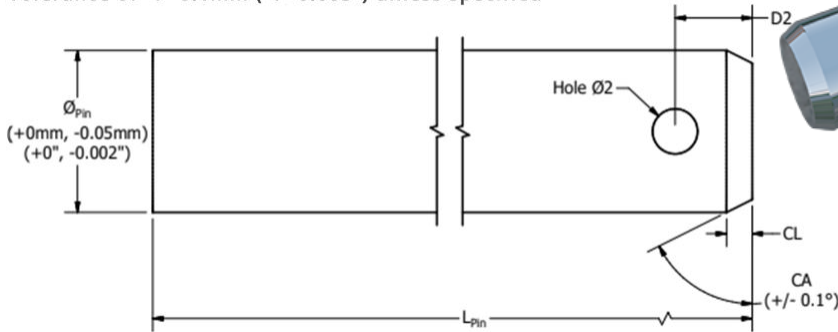
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- Includes a chamfer and a bolt hole
- Pins are standard-length
- Additional add-ons include rings, flags, grease holes, custom lengths or any other customization (please inquire)

**CLICK TO CHECK
AVAILABILITY & PRICING**



Tolerance of +/- 0.1mm (+/- 0.005") unless specified*



(M) Metric
(I) Imperial

| Product Code | Ø | L (M) | L (I) | CL (M) | CL (I) | CA | Hole Ø2 (M) | Hole Ø2 (I) | D2 (M) | D2 (I) |
|--------------|-------|-------|---------|--------|--------|-----|-------------|-------------|--------|--------|
| PIN40 | 40MM | 350mm | 13.780" | 6.3mm | 0.250" | 60° | 10mm | 13/32" | 19.5mm | 0.768" |
| PIN45 | 45MM | 394mm | 15.512" | 6.3mm | 0.250" | 60° | 10mm | 13/32" | 19.5mm | 0.768" |
| PIN50 | 50MM | 444mm | 17.480" | 6.3mm | 0.250" | 60° | 10mm | 13/32" | 19.5mm | 0.768" |
| PIN60 | 60MM | 485mm | 19.094" | 9.5mm | 0.375" | 60° | 13mm | 17/32" | 25.7mm | 1.012" |
| PIN65 | 65MM | 485mm | 19.094" | 9.5mm | 0.375" | 60° | 13mm | 17/32" | 25.7mm | 1.012" |
| PIN70 | 70MM | 525mm | 20.669" | 9.5mm | 0.375" | 60° | 13mm | 17/32" | 25.7mm | 1.012" |
| PIN80 | 80MM | 624mm | 24.567" | 12.7mm | 0.500" | 60° | 16.5mm | 21/32" | 32.4mm | 1.276" |
| PIN90 | 90MM | 682mm | 26.850" | 12.7mm | 0.500" | 60° | 19.5mm | 25/32" | 35.4mm | 1.394" |
| PIN100 | 100MM | 799mm | 31.457" | 12.7mm | 0.500" | 60° | 25.5mm | 1-1/32" | 41.4mm | 1.630" |
| PIN110 | 110MM | 804mm | 31.654" | 12.7mm | 0.500" | 60° | 25.5mm | 1-1/32" | 41.4mm | 1.630" |

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