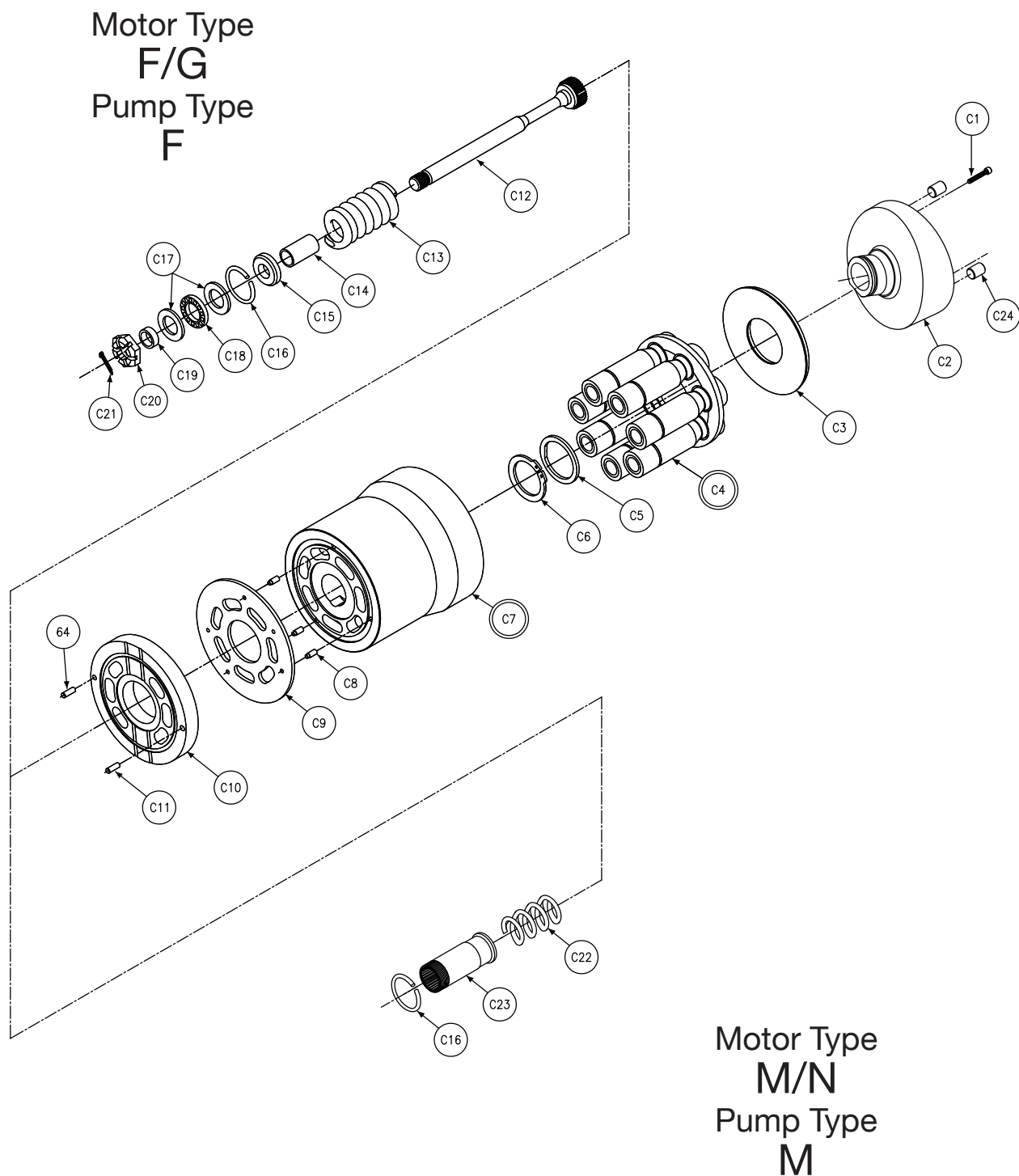




Section C P/M11-14 Pump & Motor Type F/G/M/N Rotating Group, Cam and Holddown Assembly									
Balloon #	Pump/Motor	Type	Disp. Code	Shaft Code	Rotation	Cam Angle = Displacement	Item #	Description	Qty
C1	P/M	F/G/M/N	**	**	**	**	358-10180-0	SCREW SHC	1
C2	P/M	F/G/M/N	11	1/2/3	**	19 Degrees = 11in ³ /rev (180cc/rev)	033-57880-0	CAM FIXED DISPLACEMENT	1
	P/M	F/G/M/N		1/2/3	**	17 Degrees = 9.7in ³ /rev (160cc/rev)	033-53990-0		
	P/M	F/G/M/N		1/2/3	**	15 Degrees = 8.7in ³ /rev (142cc/rev)	033-92114-0		
	P/M	F/G/M/N		7/8	**	19 Degrees = 11in ³ /rev (180cc/rev)	033-94168-0		
	P/M	F/G/M/N	14	1/2/3	**	19 Degrees = 14in ³ /rev (229cc/rev)	033-57880-0		
	P/M	F/G/M/N		1/2/3	**	17 Degrees = 12.5in ³ /rev (205cc/rev)	033-53990-0		
	P/M	F/G/M/N		1/2/3	**	15 Degrees = 10.9in ³ /rev (179cc/rev)	033-92114-0		
	P/M	F/G/M/N		7/8	**	19 Degrees = 14in ³ /rev (229cc/rev)	033-94168-0		
C3	P/M	F/G/M/N	**	**	**	**	033-71569-0	CREEP PLATE	1
C4	P/M	F/G/M/N	11	**	**	**	S13-45544-0	PISTON SHOE & RETAINER ASSEMBLY	1
	P/M	F/G/M/N	14	**	**	**	S13-43970-0		
C5	P/M	F/G/M/N	**	**	**	**	033-91706-0	THRUST WASHER	1
C6	P/M	F/G/M/N	**	**	**	**	033-71556-0	RET RING - .108 (2.74MM) THK YELLOW	SELECT FIT ONE ONLY
							033-71557-0	RET RING - .106 (2.69MM) THK GREEN	
							033-71558-0	RET RING - .104 (2.64MM) THK RED	
							033-71559-0	RET RING - .102 (2.59MM) THK. BLUE	
							035-91231-0	RET RING - .099 (2.51MM) THK WHITE	
C7	P/M	F/G/M/N	11	**	**	**	S13-45381-0	CYLINDER BARREL	1
	P/M	F/G/M/N	14	**	**	**	S13-43965-0		

Section C P/M11-14 Pump & Motor Type F/G/M/N Rotating Group, Cam and Holddown Assembly									
Balloon #	Pump/Motor	Type	Disp. Code	Shaft Code	Rotation	Cam Angle = Displacement	Item #	Description	Qty
C8	P/M	F/G/M/N	**	**	**	**	033-49825-0	FACE PLATE PIN	3
C9	P/M	F/G/M/N	11	**	**	**	033-71921-0	FACE PLATE	1
	P/M	F/G/M/N	14	**	**	**	033-71575-0		
C10	P	F	11	**	CW	**	033-71915-0	PORT PLATE	1
	P	F	11	**	CCW	**	033-71914-0		
	P	F	14	**	CW	**	033-71617-0		
	P	F	14	**	CCW	**	033-71600-0		
	M	F/G/M/N	11	**	N	**	033-71551-0		
	M	F/G/M/N	14	**	N	**	033-71916-0		
C11	P/M	F/G/M/N	**	**	**	**	324-21610-0	DOWEL PIN	2
C12	P/M	F/G	**	**	**	**	033-71573-0	AUXILIARY SHAFT	1
C13	P/M	F/G	**	**	**	**	033-71562-0	HOLDDOWN SPRING	1
C14	P/M	F/G	**	**	**	**	033-71561-0	BARREL STOP	1
C15	P/M	F/G	**	**	**	**	033-71560-0	SPRING RETAINER	1
C16	P/M	F/G/M/N	**	**	**	**	033-71564-0	RETAINING RING	1
C17	P/M	F/G	**	**	**	**	350-10081-0	THRUST WASHER	2
C18	P/M	F/G	**	**	**	**	230-82164-0	THRUST BEARING	1
C19	P/M	F/G	**	**	**	**	033-72101-0	SEAL RING	1
C20	P/M	F/G	**	**	**	**	033-72026-0	HOLDDOWN NUT	1
C21	P/M	F/G	**	**	**	**	322-03324-0	COTTER PIN	1
C22	P/M	M/N	**	**	**	**	033-92686-0	PRE-LOAD SPRING	1
C23	P/M	M/N	**	**	**	**	033-92687-0	BARREL HOLDDOWN SLEEVE	1
C24	P/M	F/G/M/N	**	**	**	**	324-23216-0	DOWEL PIN	2

Rotating Group Kit "Major" The Following Kits Contain C3, C4, C7, C8, C9, C10 and (Barrel Bearing) Item B6					
Shaft Code	Pump/ Motor	Type	Displacement	Rotation	Part Number
**	M	F/G/M/N	11.0 in ³ /rev (180 CC/REV)	N	S23-17109-0
**	M	F/G/M/N	14.0 in ³ /rev (229 CC/REV)	N	S23-17110-0
**	P	F/M	11.0 in ³ /rev (180 CC/REV)	CW	S23-17101-0
				CCW	S23-17102-0
**	P	F/M	14.0 in ³ /rev (229 CC/REV)	CW	S23-17103-0
				CCW	S23-17104-0

Rotating Group Kit "Minor" The Following Kits Contain C3, C4, C9 and C10					
Shaft Code	Pump/ Motor	Type	Displacement	Rotation	Part Number
**	M	F/G/M/N	11.0 in ³ /rev (180 CC/REV)	N	S23-17427-0
**	M	F/G/M/N	14.0 in ³ /rev (229 CC/REV)	N	S23-17428-0
**	P	F/M	11.0 in ³ /rev (180 CC/REV)	CW	S23-17419-0
				CCW	S23-17420-0
**	P	F/M	14.0 in ³ /rev (229 CC/REV)	CW	S23-17421-0
				CCW	S23-17422-0

Retaining Ring Kit for Piston Shoe Holddown This Service Kit Contains one each of all part numbers in C6 above However Individual Multiple Piece kits, (5 piece kits) are also available. See Below					
Shaft Code	Pump/ Motor	Type	Seal Code	Rotation	Part Number
**	P/M	F/G/M/N	**	**	S23-12547-0

Retaining Ring Kit for Piston Shoe Holddown Individual Shoe Holddown Multiple Pack kits, (5 piece kits)					
Shaft Code	Pump/ Motor	Type	QTY	Thickness / Identification	Part Number
**	P/M	F/G/M/N	5 Pieces	RET RING - .108 (2.74MM) THK YELLOW	033-71556-0K
**	P/M	F/G/M/N	5 Pieces	RET RING - .106 (2.69MM) THK GREEN	033-71557-0K
**	P/M	F/G/M/N	5 Pieces	RET RING - .104 (2.64MM) THK RED	033-71558-0K
**	P/M	F/G/M/N	5 Pieces	RET RING - .102 (2.59MM) THK. BLUE	033-71559-0K
**	P/M	F/G/M/N	5 Pieces	RET RING - .099 (2.51MM) THK WHITE	033-91231-0K